

**FLEX**  
ROLLED MULTICOLOR FINISH

BY ZOLATONE

**PDS**

Product  
Data Sheet

## STEP 1: FLEX BASE COAT

Today's modern facilities seldom have the luxury of a day off. Healthcare and other busy environments can't just shut down to accommodate updates and maintenance. Interiors like these demand a great looking finish that's easy to apply and maintain.

Flex rolls on like ordinary paint, but it's far from ordinary. Flex creates a unique and natural blend of colors with unbeatable hide to conceal the imperfections in walls and feature spaces to keep them looking better longer - with much less maintenance - than ordinary paints and coatings.

**PRODUCT NAME:** FLEX Base Coat

**FLEX BASE COAT DESCRIPTION:** FLEX Base Coat is an acrylic-based undercoat, specifically designed for Flex Zolatone finishes. It should be used over new or previously painted drywall, plaster and smooth masonry surfaces. FLEX Base Coat provides texture that will enable adhesion between the base coat and finish coat.

**SURFACE PREPARATION:** Standard painting practices and procedures which are followed normally in the painting profession should be used to clean and prepare surfaces before painting. Surfaces should be clean, dry, free of dust, grease, wax and if necessary de-glossed. The surface should be smooth, even, free of defects or foreign contaminants. Surfaces should be prepared for an eggshell paint finish. Prime surface with a quality un-tinted acrylic primer if needed before applying FLEX Base Coat. New plaster: All plaster surfaces must be thoroughly dry and cured at least 30 days. Previously painted surfaces: Sand or otherwise de-gloss higher sheen surfaces.

**DOT CLASS:** Not regulated.

## APPLICATION INFORMATION

**METHOD:** Brush and Roll

**DRYING TIME:** Approximately 30 minutes to touch; 30-45 minutes to recoat at @ 70°F and 50% relative humidity.

**THINNING:** Do Not Thin

**TINTING:** Not recommended

**CLEAN UP:** Warm soapy water.

**HMIS:** Health: 1 | Flammability: 0 | Reactivity: 0 | Personal Protection: E

**ENVIRONMENTAL:** Consult with local regulatory and governmental agencies for VOC compliance and disposal methods

## SPECIFICATIONS

**COLOR:** White

**SOLIDS BY VOLUME:** 34.0%

**WEIGHT PER GALLON:** 11.62 lbs.

**GLOSS:** Flat (@ 60° angle)

**COVERAGE:** Up to 300 sq. ft. per Gal depending on surface porosity, texture and method of application.

**SHELF LIFE:** 6 months.

**MAXIMUM VOCS:** 50 g/L or 50 lbs/gal.

**CAUTION:** Protect from freezing. Do not apply when temperature of paint or surface is below 50° F or RH is above 75%.

## STEP 2: FLEX DIMENSIONS FINISH COAT

**PRODUCT NAME:** FLEX DIMENSIONS Finish Coat

**FLEX FINISH COAT DESCRIPTION:** FLEX is a waterbased, low VOC, rolled multicolor finish. Flex creates a unique and natural blend of colors with unbeatable hide to conceal the imperfections in walls and features spaces to keep them looking better longer - with much less maintenance - than ordinary paints and coatings.

**SURFACE PREPARATION:** All surfaces should be prepared with Flex Base Coat. After applying the Base Coat surfaces should be clean, dry, free of dust and of defects or foreign contaminants.

**DOT CLASS:** Not regulated.

## APPLICATION INFORMATION

**METHOD:** Rolled in accordance to manufacturer's published application instructions.

**DRYING TIME:** Approximately 2 hours to recoat @ 70° F and 50% relative humidity. Full cure within 7-10 days.

**THINNING:** Do Not Thin

**TINTING:** Do Not Tint

**CLEAN UP:** Warm soapy water.

**HMIS:** Health: 1 | Flammability: 0 | Reactivity: 0 | Personal Protection: E

**ENVIRONMENTAL:** Consult with local regulatory and governmental agencies for VOC compliance and disposal methods

## SPECIFICATIONS

**COVERAGE:** 160 sq. ft. per Gal - depending on surface porosity, texture and method of application.

**SCRUB CYCLES:** 5,000 scrub cycles per modified ASTM D-2486 Testing

**MAXIMUM VOCS:** 50 g/L or 50 lbs/gal.

**SOLIDS BY VOLUME:** 34.0%

**SOLIDS BY WEIGHT:** 35-40%

**DRY FILM THICKNESS:** Average 5.0 mils.

**GLOSS:** Flat (@ 60° angle)

**SHELF LIFE:** 6 months from ship date

**CAUTION:** Protect from freezing. Do not apply when temperature of paint or surface is below 50° F or RH is above 70%.



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