

Metal

PRODUCT DATA SHEET



FINISH DESCRIPTION

Metal / Soft metallic luster

See walls, corridors, columns and more in a whole new light. Metal creates a seamless metallic effect that's much warmer and more inviting than any other metallic finish.

FEATURES BENEFITS

Finish	Metallic with ground mica and aluminium
Formulation	Waterbase / 100% Acrylic
Colors	Hundreds of colors available.
Easy Application	Conventional Spray Equipment.
Lead Time	3-5 days for stock colors. 7-10 for custom colors.
Waterbased / Low VOC	Meets all environmental requirements.
Warranty	5 – Year manufacturer’s warranty against adhesion failure if product has been properly installed and correct primer has been used as well as proper prep methods.
Class A fire rated	Like all Zolatone finishes, Metal is Class A fire rated.

WHERE TO SPECIFY METAL

Zolatone Finishes are designed for vertical wall surfaces yet can be applied to imperfect substrates like Block, Tile, Metal, etc. along with Architectural Elements, Features and Ceilings.

Corporate Spaces	Educational Facilities	Healthcare Facilities	Other Applications
Corridors	Corridors	Corridors	Theaters
Offices	Offices	Offices	Exercise rooms
Lobby areas	Lecture halls	Waiting areas	Pool areas
Conference rooms	Auditoriums	Examination rooms	Escalator areas
Cafeterias	Gymnasiums	Meeting rooms	Elevator areas
Lunch rooms	Locker rooms	Cafeterias	Passenger terminals
Bathrooms	Bathrooms	Bathrooms	Baggage claim areas
Stairwells	Dormitories	Stairwells	

Suitable Substrates / Primed sheetrock (level 5), previously painted surfaces, consistently textured surfaces, ceramic tile, etc. (All substrates must be prepped and primed with un-tinted white primer.)

SURFACE PREPARATION

Surfaces should be clean, dry and free of dust, grease, wax or other contaminants. Gloss surfaces need to be deglossed or scuff sanded prior to priming and finish application. Stains should be spot primed with a quality Stain Blocking primer before general priming. All primers need to be un-tinted white primer.

APPLICATION INFORMATION

System Components	Un-Tinted White Primer (Sealing, Bonding, or Other), Zolatone Metal.
Method	Spray only. Metal should be sprayed using conventional spray equipment according to manufacturer's published installation instructions. Consult application guide or visit www.zolatone.com regarding proper spray equipment, set up and technique. DO NOT SPRAY WITH AIRLESS SPRAY EQUIPMENT
Tinting	Do not tint primer. Do not tint material.
Thinning	Product is ready for use. Consult application guide or call (800) 765-6699 for details on evaluating and adjusting material viscosity.
Dry Time	Air dry @ 70°F and 50% or less relative humidity. To touch in 2-4 hours. Full cure in 7-10 days.

TECHNICAL INFORMATION

Coverage Rate:	Up to 110 sq. ft. per gallon depending upon color, pattern size, surface porosity, surface texture and method of application.
Dry Film Thickness:	Average 3.0 mils.
Solid by Volume:	29-32%
Specular Gloss:	Maximum of 15 @ 60° Angle
DOT Shipping Class:	Not regulated
VOC Content:	100 g/L
Solids by Weight:	35-40%
Service Temp:	Min. 50°F Max. 85°F
Flash Point:	Not applicable
Caution:	Protect from freezing. Do not apply when temperature of paint or surface is below 50° F.
Shelf Life:	6 months from ship date

PERFORMANCE TESTING

A. V.O.C.: Less than 100grams/liter (waterbase acrylic formula)	ASTM-3960
B. ContinuousColor™: Complete integration of color particles within and throughout the paint finish.	
C. Fire Rating: Class "A" Fire Rated	ASTM E-84
D. Scrubability: 3,000 cycles (to system failure).	ASTM D-2486
E. Abrasion Resistance: 224 mg loss / 1000 cycles / 1000 gram weight.	ASTM D-4060
F. Accelerated Weathering: 500 hours. No chalking or change in film integrity. Very good color retention. Excellent water resistance.	ASTM G-53
G. Stain Resistance: Resistant to the following: catsup, butter, orange juice, soda, vegetable oil, motor oil and betadine.	ASTM D 1308
H. Washability: No Change in Specular Gloss (100 cycles).	Fed Std 141B Method 6141
I. Resistance to Common Cleaners and Disinfectants including: soapy water, liquid cleansers, mild-abrasive cleansers, 70% isopropyl alcohol solutions. Film Not Affected.	ASTM D-1308
J. Adhesion Over Primed Surfaces: Good adhesion.	ASTM D-3359
K. Hardness-Pencil: HB	ASTM D-3363
L. Flexibility Test: No cracking of film when bent around a 1/8" mandrel.	ASTM D-522
M. Permeability: 5.2 - 7.4 perms (with SP97 or SP203 primer)	ASTM D-1653

PERFORMANCE TESTING

N. Flashpoint: D.O.T. / OSHA - Not Regulated	ASTM D-56
O. Specular Gloss: Maximum of 15 @ 60°.	ASTM D-523
P. Impact Resistance: Pass: 40 lbs.-in, no visible cracking (over Bonderite Steel Panel)	ASTM D-2794
Q. Lifting: Counterpoint can be recoated, painted or covered with sheet goods without stripping.	Fed Std 141B Method 6552
R. Hiding power of paints by reflectometry: Not less than .96 contrast ratio. Passes LEED requirement of minimum .95 contrast ratio.	ASTM D-2805

WARRANTY

ICP Building Solutions Group warrants the Zolatone components of this finish system against manufacturing defect for a period of five years from the date of application when applied to a wall surface according to manufacturer's current printed instructions. Manufacturing defect is defined to be a failure of the coating system to adhere to a wall surface when applied according to manufacturer's printed instructions, and does not include subsequent failure or damage caused by exogenous factors such as substrate failure or defect, sharp objects, persons, or acts of God. In the event of a failure resulting from manufacturing defect, the product will be replaced. ICP Building Solutions Group shall have no obligation to or otherwise participate in labor or other costs associated with replacing the product.



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